



Fortsetter på sheet 3

Prefabrication of spool
2751WMA1-3-01 4inch
Jobb LL0124C010

KUN DENNE SPOOL SKAL
PREFABRISERES I EGERSTAD

WELD NO	B	WPS
S1	B	P250
S2	B	P250
S3	B	P250

Brak artikkelnr. fra
materieliste

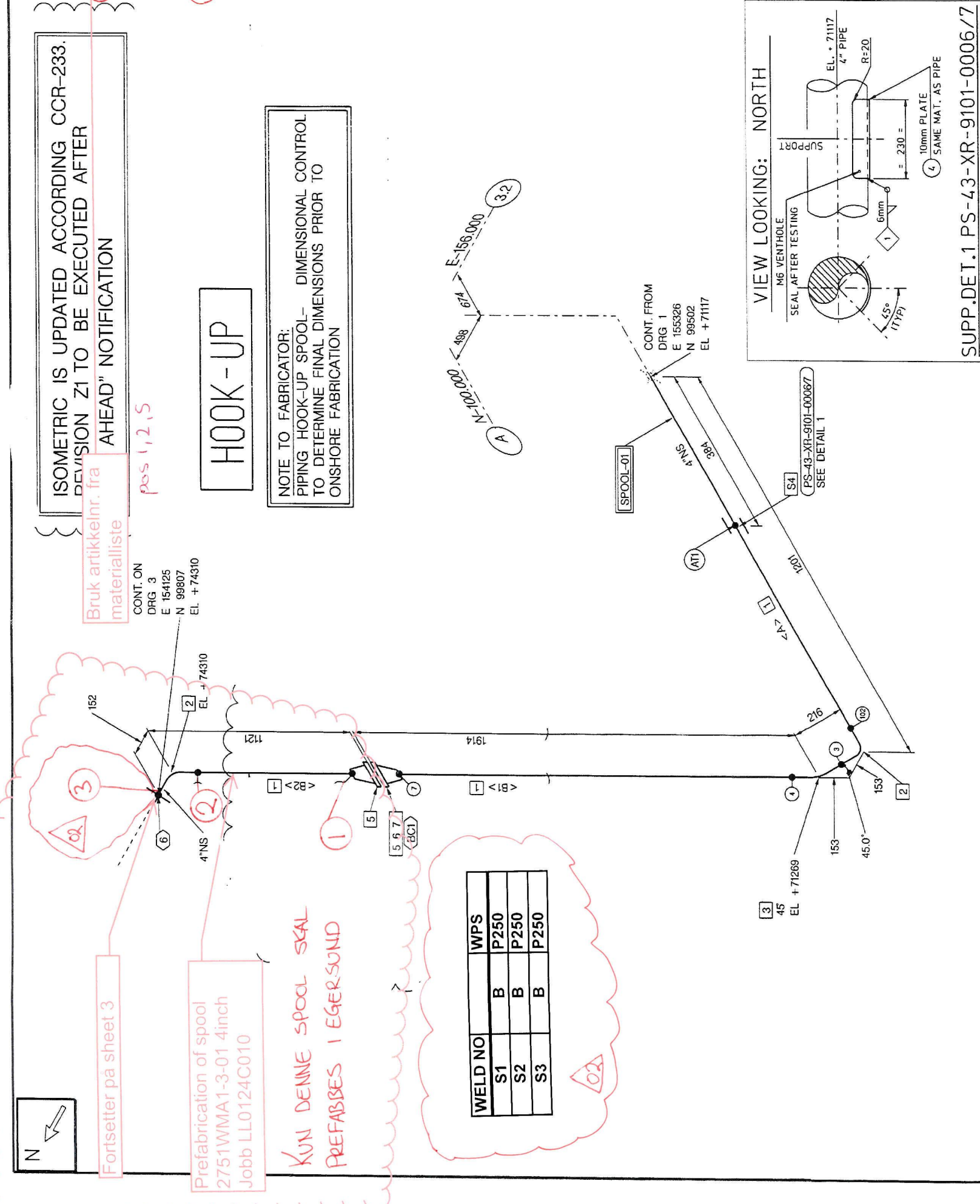
pos 1,2,5

HOOK-UP

NOTE TO FABRICATOR:
PIPING HOOK-UP SPOOL-
TO DETERMINE FINAL DIMENSIONS PRIOR TO
ONSHORE FABRICATION

ISOMETRIC IS UPDATED ACCORDING CCR-233.
DIVISION Z1 TO BE EXECUTED AFTER
"AHEAD" NOTIFICATION

LIST OF MATERIAL				
PART	SIZE	MAT. CODE	CAT. NR.	DESCRIPTION
1	4	AS204.0P	1028	PIPE SMLS. BE. 4; SCHED. 10S; SPEC. AS20; MAT. A312 TP316
2	4	AS204.0P	1349	ELBOW 90-LR. BW. 4; SCHED. 10S; SPEC. AS20; MAT. A403WP316(L)
3	4	AS204.0P	1718	ELBOW 45-LR. BW. 4; SCHED. 10S; SPEC. AS20; MAT. A403WP316(L)
4	4	AS204.0P	4284	WEAR PAD (90-DEG); 4; SCHED. 10 MM; SPEC. AS20; TAG. DET. 105 LG=230 MM; MAT. A312 TP316
5	4	AS204.0P	1338	FLANGE WN. HF. 4; SCHED. 10S; 150#; SPEC. AS20; MAT. A182-F316
6	4	AS204.0P	1725	GASKET/SPINDGRAF FILLER; RF. 4; 150#; SPEC. AD20, AD21, AD22, AD23, AS20; MAT. 316 SS
7	58	AS204.0P	3600	STUDBOLTS CW NUTS (GALV); 58*90; SPEC. AD20, 8 AD23, AS20, A175, BD20, BD22, DC11S, DD20; MAT. A320L
CUT LIST DETAILS				
MARK	MAT. CODE	SIZE	CAT. NR.	LENGTH
A	AS204.0P	4"	1028	1049
B1	AS204.0P	4"	1028	1775
B2	AS204.0P	4"	1028	893
			END PREP1	END PREP2
			BEVEL	BEVEL
			BEVEL	BEVEL
			BEVEL	BEVEL



NON-DESTRUCTIVE EXAMINATION				FABRICATION NOTES			LINE DATA			REFERENCE DRAWINGS	
METHOD	CIRC.	WELDS	BR. WELDS	PWHT		NO	CONDITION	PRESS.	TEMP.	LINE NUMBER.	
MAGNETIC		%	%		BOLT TENSIONING	NO	WORKING OPERATION	0	BARG	16 °C	0400-VA-31L92751-AS20-0
DYE PEN	100	%	100	%	PAINT SYSTEM	NA-S	DESIGN	18.4	BARG	-46 / 50 °C	PH-ME-P-0297-002
ULTRASONIC		%	%	%	PAINT COLOUR (RAL)	NA	TEST	III	BARG	water	
RADIOGRAPH	100	%	%	%							
										PREFAB PRIORITY	SPOOL NO. PRIOR. NO.
					TRACING	no				ALL	925
					INSULATION	NO	PED CATEGORY	-			
					INS. CLASS/THICK.	-	/o				