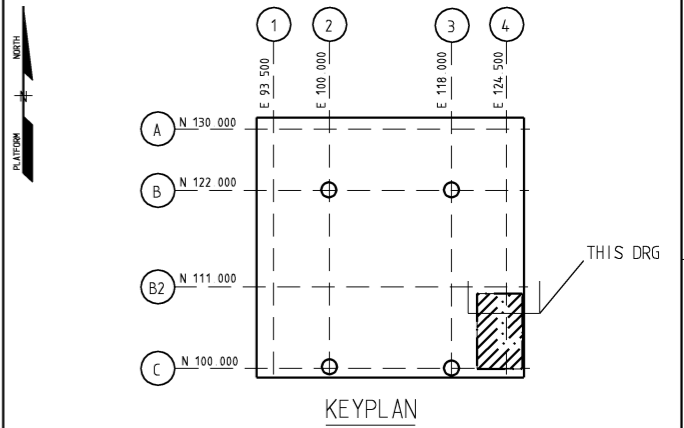


- ② HE300B
- ③ RHS200x200x8 0
- ④ RHS300x300x12 5
- ⑤ PL 12
- ⑥ PL 8 (4/GR355111)
- ⑦ PL 15



SYMBOLS:

XX	-DETAIL/SECTION	XXX	-POS No	XXX	-REV No	—	-WELD No
-X	-REF. DRG No					—	-MAIN WELD

- NOTES:
- FOR GENERAL NOTES, SPECIFICATIONS AND STANDARDS SEE DRAWING No. FS-AK-N-2001-001 -> FS-AK-N-2017-001
 - ALL DIMENSIONS ARE THEORETICAL. FABRICATION SHOP TO DETERMINE OVERLENGTH / CUT OFF.
 - DESIGN CLASS - MATERIAL :

PLATES	4 - GR 4201	U N O.
PROFILES - RHS	4 - GR 355111	
PROFILES - HEB	4 - GR 355111	
 - ALL WELD TO BE CAT. " C " UNO.
 - THE FABRICATOR NEEDS TO ENSURE THAT THE MINIMUM EFFECTIVE DEPTH OF PART PEN WELDS IS AS SPECIFIED ON THE DRAWINGS.
 - CUT LINE FOR TEMP BRACES TO BE GROUND SMOOTH AFTER INSTALLATION OF MODULE.

CHANGE REFERENCE				
WELD DESCRIPTION	Insp. Cat	JOINT No.	Used	Length
Main Welds	A			
All	B			SEE SHT 001
Butt (>10mm)	C	887		SHT 001
Fillet/Part Pen /Butt & T-Butt (<10mm)	C	888		
T-Butt (>10mm)	C	889		
All	D	999		
All	E	777		

Ref Drawing No	POS No	USED ON THIS DRG
FS-AK-N-2106-001	Plates	SEE SHT 001
FS-AK-N-2112-001	Profiles	SEE SHT 001
	Misc.	
	Unit Weight	SEE SHT 001
	Ref PA No.	SEE SHT 001
	FU Number	SEE SHT 001

Z	DATE	REASON FOR ISSUE	BY	CHKD	DISC	PROJ
20	12	2010	AS-BUILT			

Aker Solutions
Aker Offshore Partner AS

PROJECT NAME: 2/11 VALHALL FLANK SOUTH GASLIFT PROJECT

DRAWING TITLE: VFS GAS LIFT MODULE MAIN STRUCTURE TRUSS NORTH, SECTION AT N.107750 DETAILS & SECTIONS

AS NOTED	A1	VAFA 003572	00	XG	W20	DRAWING NO FS-AK-N-2106-002	Z
Scale	Size	Proj No	Syst	Type	Area	Facility/Org Code	Disc
							Seq No
							Sht
							Rev

THIS DRAWING CONTAINS HOOK-UP WORK

Project code: VFS - Project: Valhall - MOD: VFS Database Name: ESDM/PA03-SOUTH-FLANK FS-AK-N-2106-002